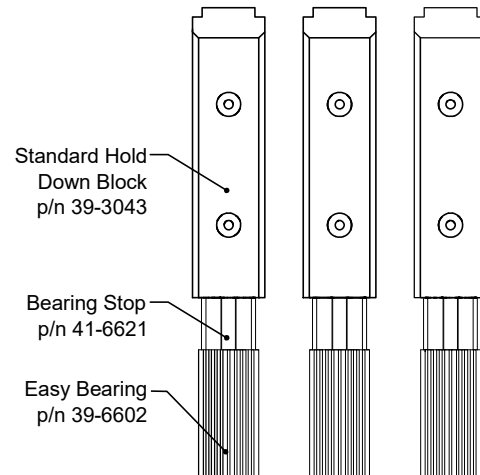
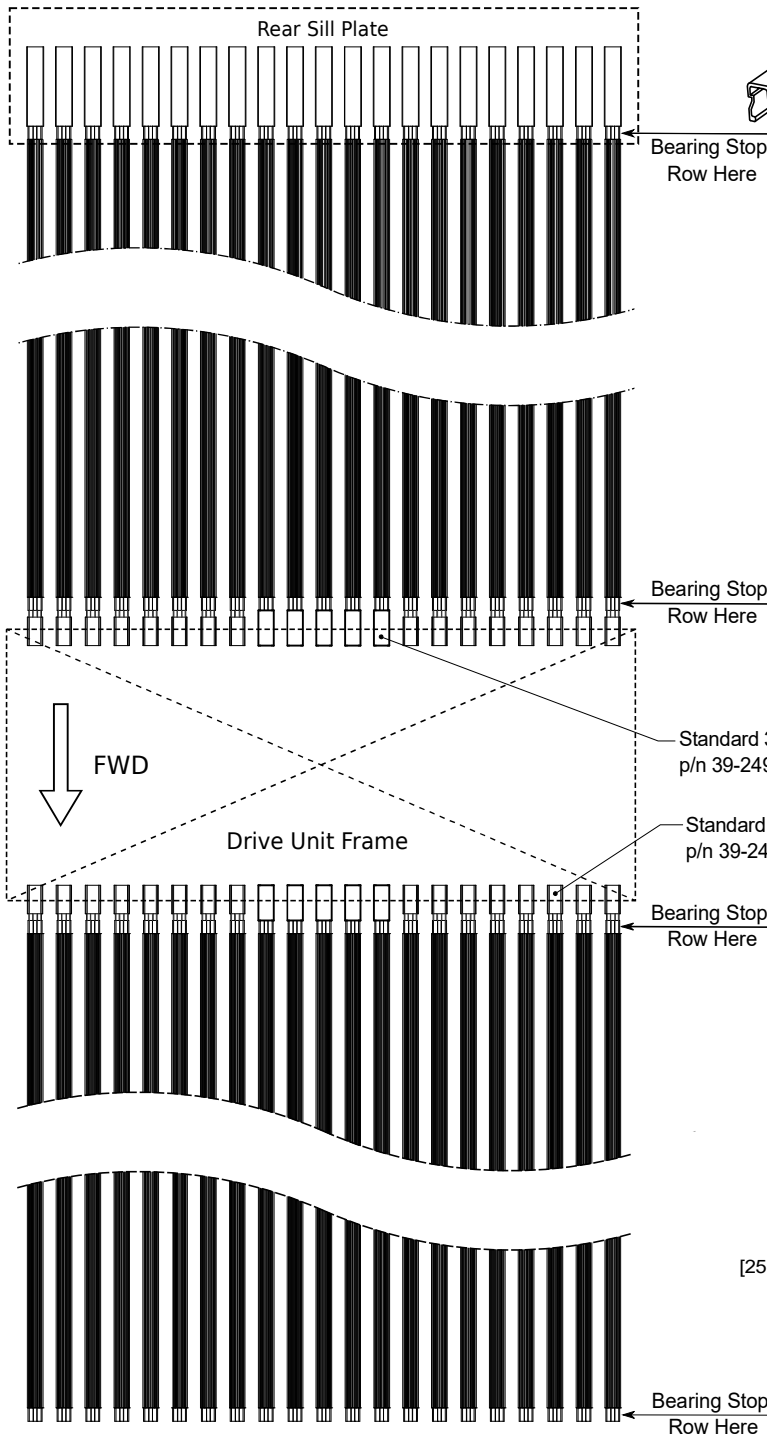
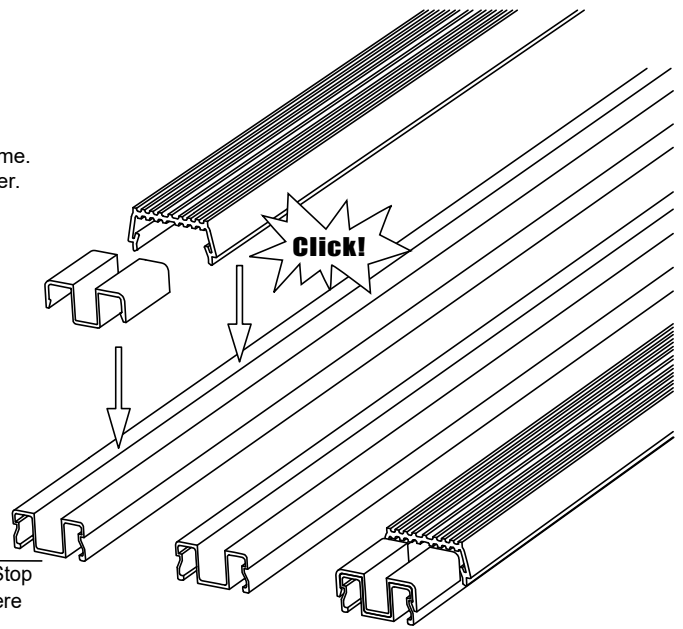


Easy Bearing Installation

- Install aluminum sub-deck (#41-6606) spacing based on the size and number of slats on your order.
- Install 1 row of bearing stops (#41-6621) on either side of the drive unit frame.
- Install 1 row of bearing stops (#41-6621) each at both front and rear of trailer.

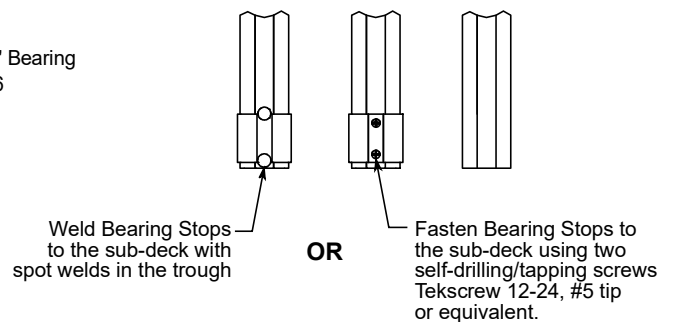
Note: Bearing stops can be welded in place using two spot welds or use two self tapping/drilling screws.

- Install 2" bearings (#39-2486) on CDU frame where shown.
- Install ten 3" bearings (#39-2490) on CDU frame where shown.
- Install standard Hold Down Block (#39-3043) at rear of trailer.
- Install Easy Bearing over all the empty sub-deck. Do not leave any gaps for thermal expansion. The bearing will shrink over time.



Standard 3" Bearing
p/n 39-2490

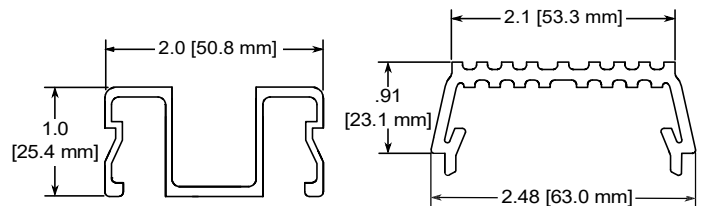
Standard 2" Bearing
p/n 39-2486



Weld Bearing Stops to the sub-deck with spot welds in the trough

OR

Fasten Bearing Stops to the sub-deck using two self-drilling/tapping screws Tekscrew 12-24, #5 tip or equivalent.



Alum. Sub-Deck
p/n 41-6606
0.52 lbs./ln. ft.

Easy Bearing
p/n 39-6602
0.26 lbs./ln. ft.